



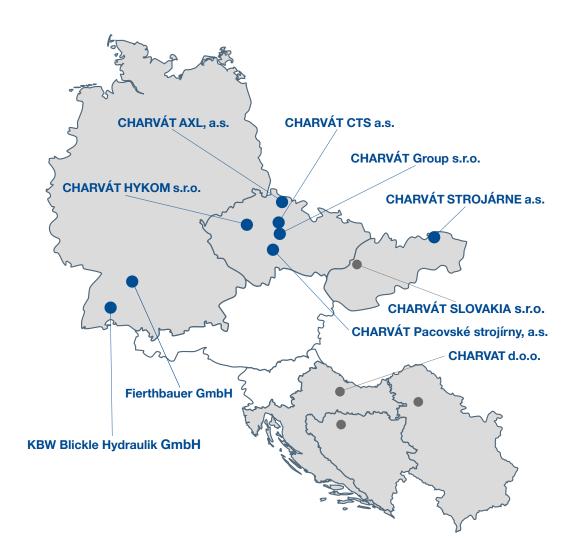
# Always one step ahead

In addition to a complete range of hydraulics, the companies of the CHARVÁT Group also offer container lifts, machining oils, aircraft landing gear and equipment for the food, pharmaceutical, chemical and energy industries. Of particular importance are the production technologies that the Group has at its disposal: its own tool room, modern CNC machining, robotic welding workplaces and chemical and heat treatment processes.

140 Turnover in millions of EUR

60 000 Production area in m<sup>2</sup>

1 100+ Number of employees



# **OUR PRODUCTS**















# **PRODUCTION COMPANIES**



#### **CHARVÁT GROUP**

- Hydraulic cylinders
- Hydraulic hoses
- Manipulated tubes



#### CHARVÁT STROJARNE

- Hydraulic cylinders (large series)



#### **CHARVÁT AXL**

- Special hydraulic cylinders
- Aircraft landing gears



#### **CHARVÁT HYKOM**

- Hydraulic power units
- Hydraulic components distribution



#### **CHARVÁT CTS**

- Container lifts



#### CHARVÁT PACOVSKÉ STROJÍRNY

- Equipment for breweries, food, pharma and chemical industries



#### CHARVÁT GROUP OPAVA

- Fittings
- Hydraulic hoses
- Hydraulic power units



#### FIERTHBAUER DE

- Hydraulic hoses
- Hydraulic components distribution



#### **KBW BLICKLE DE**

- Hydraulic power units







We are the leading manufacturer of hydraulic cylinders in Europe.
We focus on both mass production and customised cylinders according to customer requirements.
We produce cylinders in three plants according to cylinder dimensions, series size and complexity. We are equipped with 150 CNC machine tools and the most modern technologies for cylinder production.

### **HYDRAULIC CYLINDERS**



- Robotic workplace



- Deep drilling machine with roller burnishing by TACCHI



- Automated welding shops



- CNC machines MAZAK



- Washing



- CNC machines DOOSAN PUMA 700



### **HYDRAULIC CYLINDERS**



- Friction welding machine



- Pressure, functional and cleanliness test



- Automated welding shops



- Wide range of RAL colours

### **HYDRAULIC CYLINDERS**









- Agriculture - Construction Machines





- Construction Machines





### **HYDRAULIC HOSES**

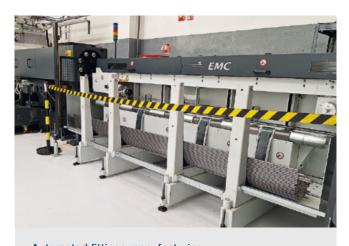
#### Assembly hydraulic hoses



- 8 semi-automatic pressing machines for big series



- manual pressing machines Techmaflex and Uniflex



- Automated fittings manufacturing



- Multi-spindle lathes for mass production of fittings



- Automated warehose





We manufacture hydraulic hoses for the largest customers in Europe.
Our advantage is the mass production of hoses on 8 semi-automatic lines.
Smaller series are produced on the Techmaflex and Uniflex presses.
We place great emphasis on hose purity, which we evaluate in our laboratory. We only use hose materials from European manufacturers and we regularly test their quality in our pulsation testing room. We produce the end fittings on multi-spindle machines.

### **HYDRAULIC HOSES**

#### Own laboratory and testing



- Laboratory for solid particle measurement



- Gravimetric cleanliness analysis



- Microscope + test result according VDA19



- Pulsation testing machine



- Testbench GH 4000







### **MANIPULATED TUBES**



- KUKA robotic cell for large production series



- TRANSFLUID bending machine for tube diameters up to 90 mm

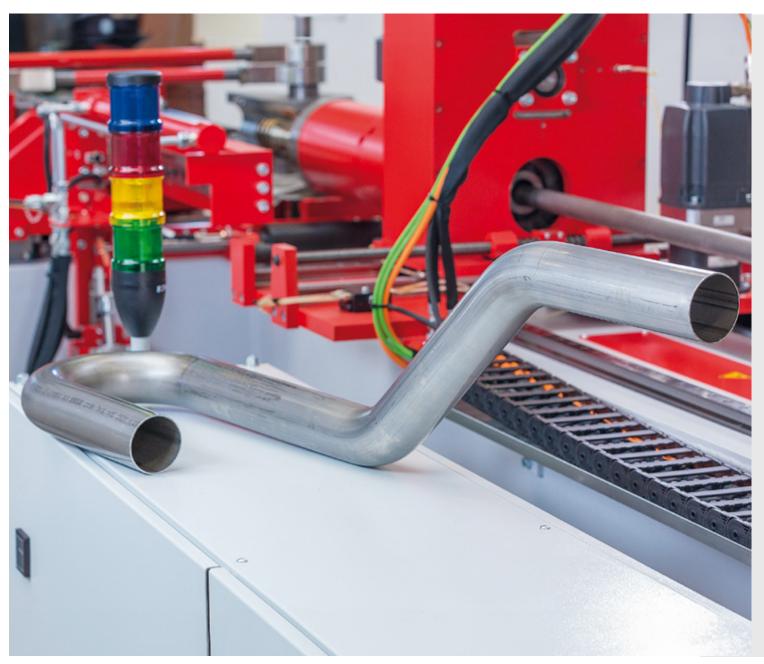


- Bending machines BLM



- TRANSFLUID bending machine for tube diameters up to 42 mm





We manufacture bent tubing for a wide range of applications. In addition to hydraulic lines, we bend tubes for pneumatic lines, cooling systems and machine frames. We have 5 BLM and Transfluid bending machines in our production facilities. For series production we use the KUKA robotic workstation. We check the accuracy of the bent tubes with a measuring arm.

### **MANIPULATED TUBES**



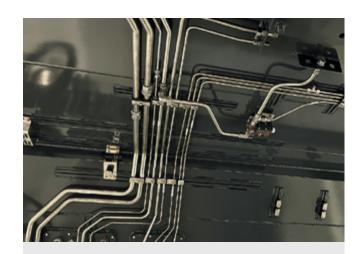
- Fittings WalForm - VossForm - ORFS and UNF



- Bending machine BLM E TURN 32 + robot KUKA



- 3D laser measuring ROMER



- Stainles steel tubes



- Hydraulik tubes

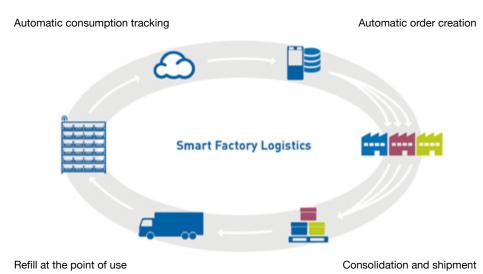








Our Kanban warehouses supply a full range of fittings, quick couplings, tube clamps, and measuring instruments. Unlike conventional Kanban systems, we use weight sensors integrated with ARIMS software to continuously monitor stock levels in real time.









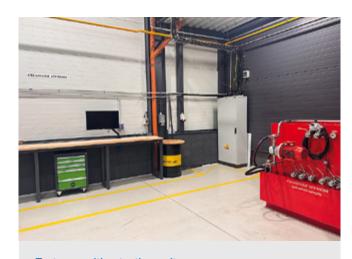
### **HYDRAULICS POWER UNITS**



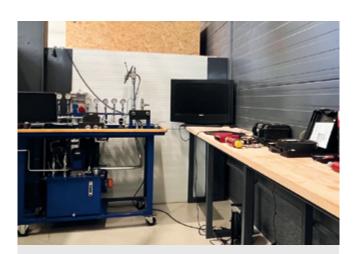
- Assembly of hydraulic power units



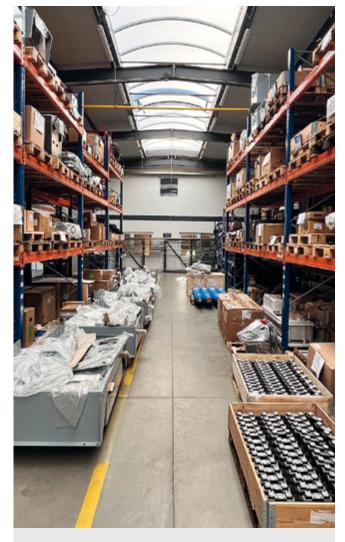
- Our production is equipped with a Walform system, a pipe bending machine, and a hose crimping machine



- Test area with a testing unit



- Inspection and diagnostics



- Large warehouse of hydraulic components





We manufacture hydraulic aggregates for a wide range of applications – in power engineering, water works, airport technology, engineering, etc. We supply hydraulic components from leading European manufacturers.

Our production company CHARVÁT HYKOM s.r.o. in Rakovník specialises in the production of hydraulic aggregates.

### **HYDRAULICS POWER UNITS**



- Installation of hydraulic systems worldwide



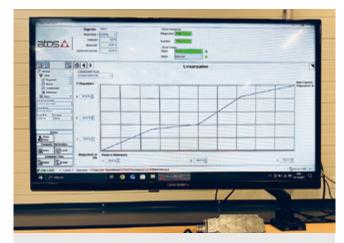
- Service vehicles equipped for hydraulic installation and maintenance



- Service vehicles equipped for hydraulic installation and maintenance



- Supply of components and assembled blocks



We are the exclusive distributor and servis center for Atos components



- Supply of hydraulic tanks

CHARVÁT Group s.r.o.

CHARVÁT AXL, a.s. CHARVÁT CTS a.s.

CHARVÁT SLOVAKIA s.r.o.







CHARVÁT HYKOM s.r.o.

CHARVÁT d.o.o.

**KBW Blickle** 



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